

10/644,731

also (11/010 260)

Claim 1. (Currently Amended) A refrigerator comprising at least one shelf, said shelf comprising:

at least one a flat panel; and

at least one plastic a unitary polypropylene structure comprising tabs on an underside thereof, said structure permanently surrounding said panel around its entire periphery and covering the top face of the panel around its entire periphery, said structure applying ;

wherein a compressive lateral pressure of 5-15 MPa is present between an edge of said at least one panel and said at least one plastic polypropylene structure to assemble said at least one panel with said at least one plastic structure, said panel being secured to said structure by said compressive lateral pressure and by being positioned between that portion of the structure covering the top face of the panel and said supporting tabs.

- adhesive  
- process of making —

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